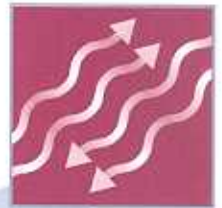




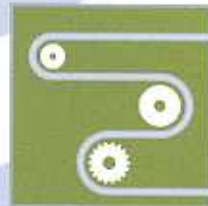
# wirebelt™

## Flat-Flex® Product Catalogue

*flow  
through*



*flexibility*



*cleanability*



*tight  
transfer*



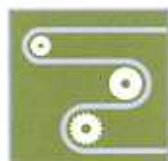
*positive  
drive*



*openness*



Manufacturers of Flat-Flex® belting since 1947



# A Wide Variety of Belts to Suit your Application

Flat-Flex® is available in over 60 different pitch and wire diameter combinations

## Flat-Flex® Conveyor Belting

Whatever your needs, Wire Belt Company's Application Engineers will work with you to determine the best Flat-Flex belt configuration to accommodate your product, process, application and maintenance requirements. In many cases, your needs will be met by one of the belts listed in the Catalogue. If you require a unique belt to deliver the best conveyor performance, we will not hesitate to recommend, design and deliver a totally customised solution for your application. Our aim is your complete satisfaction with the performance of our products. We are confident we can provide the right Flat-Flex belts, sprockets and other components you need.



Courtesy of Thomas Tunnock Ltd. Scotland

### Unique features of Flat-Flex®

- Unlimited uses: drying, washing, coating, cooking, cooling and inspection while products are on the move
- Large open area up to 85%
- Small transiers
- Non slip positive drive
- USDA approved
- Hygienic design
- Very low belt mass

## Table of Contents

Flat-Flex Conveyor Belts . . . . . 2

### Available Mesh Sizes:-

- 4.24 x 0.89
  - 4.3 x 1.27
  - 5.64 x 0.89
  - 6.0 x 1.27
  - 6.35 x 1.27
  - 6.4 x 1.4
  - 7.26 x 1.27
  - 7.26 x 1.57
  - 9.6 x 2.08
  - 12.0 x 1.83
  - 12.7 x 1.83
  - 12.7 x 2.34
  - 20.32 x 2.34
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### Advantages

- Improved processing efficiency
- Easy cleaning to high hygiene standard
- Available in widths ranging from 28mm to 4.5 meters.



## 4.24mm x 0.89mm 77% Open Area

- Light duty applications
- Chocolate enrobing, bottoming, cooling
- Seafood and meat processing
- Icing, dusting and sugaring
- Fruit, nut and vegetable grading, washing and sorting
- Snack food flavouring and coatings
- Pharmaceutical manufacturing
- Diagnostic apparatus



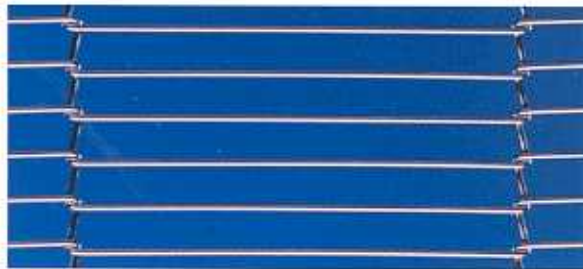
## 4.30mm x 1.27mm 67% Open Area

- Can carry product up to 7.3 kg/M<sup>2</sup>
- Close Transfer
- Seafood, poultry and meat processing
- Fruit, nut vegetable grading, washing and sorting
- Pasta cookers
- Cereal processing
- Printed circuit board cleaners



## 5.64mm x 0.89mm 82% Open Area

- Light Duty Applications
- Close Transfers
- Chocolate enrobing, bottoming
- Meat processing
- Fruit, nuts and vegetable sorting and grading
- Available in 1mm wire diameter

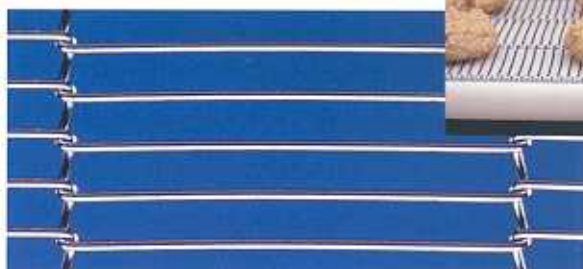


## 6mm x 1.27mm 76% Open Area

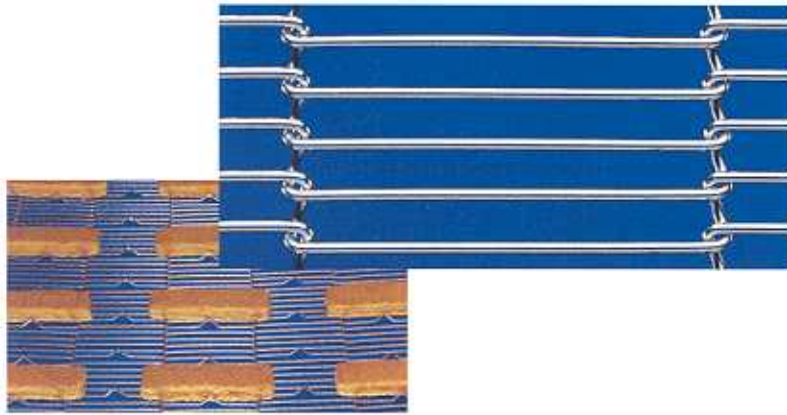
- Seafood, meat and poultry processing
- Fruit, nut and vegetable processing
- Confectionery
- Electronics



## 6.35mm x 1.27mm 77% Open Area



**FOR BELT DATA SEE PAGE 7**

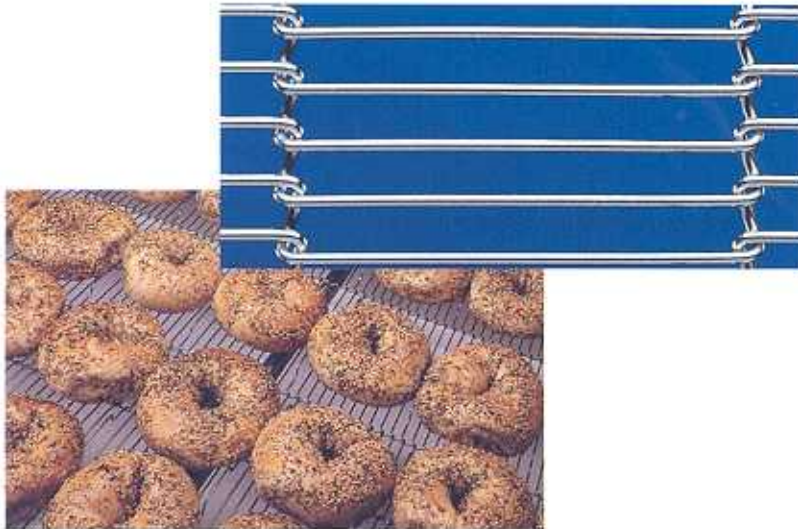


## 6.4mm x 1.4mm 76% Open Area

- Medium Duty,
- Used for Batter Enrobers & Shuttle Conveyors
- Seafood, meat and poultry processing
- Fruit, nut and vegetable processing

## 7.26mm x 1.27mm 80% Open Area

- Seafood, meat and poultry processing
- Fruit, nut and vegetable processing
- Bakery
- Snack Foods
- Electronics processing
- Silk screen printing



## 7.26mm x 1.57mm 75% Open Area

- Capable of carrying up to 11 Kg/M<sup>2</sup>
- Seafood, meat and poultry breeding, battering and frying
- Fruit, nut and vegetable processing
- Snack food preparation
- Electronics and automotive parts manufacturing
- Textiles
- Freezing and drying processes

## 9.6mm x 2.08mm 75% Open Area

- Load carrying up to 48.8 Kg/M<sup>2</sup>
- Speeds up to 25 mtr/min
- Commercial fryers, broilers, ovens, toasters
- Breeding and battering machines
- Bagel boilers
- Pasta cookers
- Printed circuit board reflow machines
- Dryers

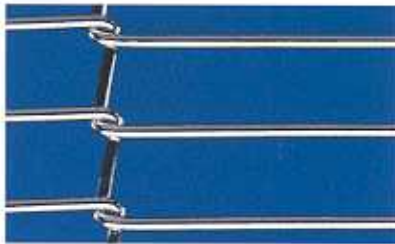


Enquire  
about PTFE  
coated  
Belting

**FOR BELT DATA SEE PAGE 7**



12mm x 1.83mm  
81% Open Area



- Commercial fryers and broilers
- Breading and battering machines
- Pizza ovens
- Tiered cooling conveyors
- Curing Ovens
- Plastic thermoforming
- Textile sizing

12.7mm x 1.83mm  
82% Open Area

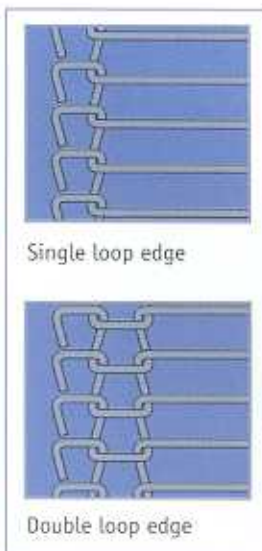


12.7mm x 2.34mm  
78% Open Area



20.32mm x 2.34mm  
85% Open Area

- Fruit, nut and vegetable processing
- Commercial pizza ovens
- Seafood and meat preparation



Single loop edge

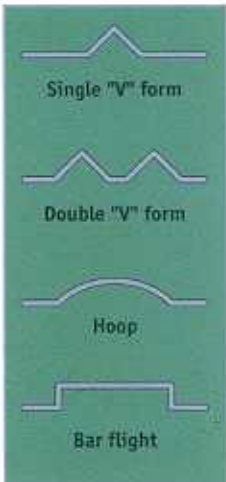
Double loop edge



**FOR BELT DATA SEE PAGE 7**

Flat-Flex XT for higher load carrying and longer conveyors.  
Leaflet available on request.

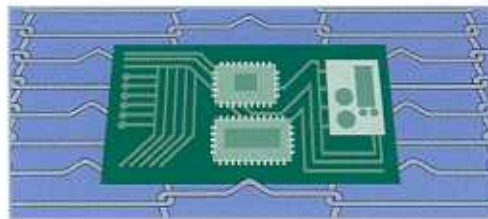




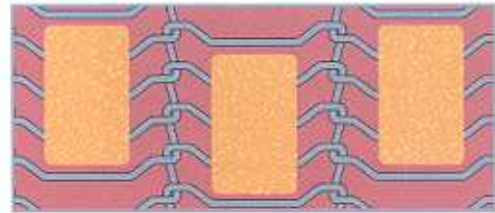
# Flat-Flex<sup>®</sup> Special Purpose Beltings

Wire Belt engineers can help you with special applications - conveying up inclines, maintaining product separation, minimising point contact or keeping product in line.

Compound belts incorporate specially formed strands in predetermined locations in the belt. 'Flights' are available in standard and custom shapes. Different shapes can be mixed to create guides or 'pockets' that isolate easily damaged products.



compound belt



aligned belt

Aligned belts are used to convey products in specific rows.

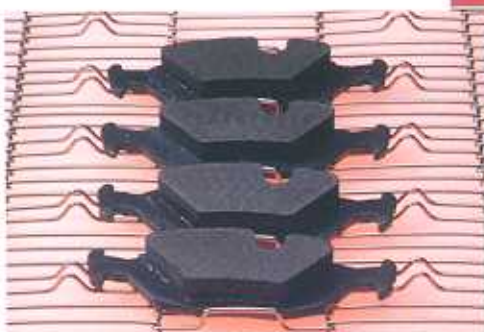


crowned belt



reverse crown belt

**Crowned belts** Since belts may curl under high heat, belts can be pre-stressed in the opposite direction to maintain a flat surface during operation. Reverse crowns are used for hold down applications, such as the conveyerised frying process preventing belt 'sag'.



# Standard Belt Data

This is an extract from our full range of Flat-Flex belting

Pitch & Wire Diameter (mm)	Nominal belt thickness at joint (mm)	Average weight per sq. metre	Max. belt load per sq. metre (kg.) *	Max. belt tension per space (Newtons)	Grooved Transfer		Min. reverse bend diameter (mm) **	Speed range for optimum belt life (m.p.m)	Typical open area (%)
					Min. transfer roll diameter (mm)	Grooved Depth (mm) (Includes Clearance)			
4.24 x 0.89	2.4	1.3	2.4	13.4	12	3.0	43	0-5	77
4.30 x 1.27	3.2	2.6	7.3	44.5	12	3.0	43	0-10	67
5.64 x 0.89	2.4	1.0	1.7	13.4	12	3.5	57	0-5	82
6.0 x 1.27	3.2	1.9	4.9	44.5	16	4	60	0-10	76
6.35 x 1.27	3.2	2.0	4.9	44.5	16	4	64	0-10	77
6.40 x 1.40	3.6	2.7	7.0	55.0	20	4	64	0-10	76
7.26 x 1.27	3.2	1.6	4.9	44.5	16	4	73	0-10	80
7.26 x 1.57	4.1	2.5	11.0	66.7	19	4	73	0-15	75
9.60 x 2.08	5.2	3.5	48.8	97.8	25	5	96	0-25	75
12.0 x 1.83	4.5	2.3	29.3	80.0	29	6.5	120	0-20	81
12.7 x 1.83	4.5	2.2	29.3	80.0	29	6.5	127	0-20	82
12.7 x 2.34	4.8	3.6	48.0	133.4	38	6.5	127	0-25	78
20.32 x 2.34	4.8	2.6	39.0	133.4	38	6.5	203	0-25	85

\* Assuming correct belt support and subject to limiting belt tension

\*\* Recommended for optimum belt life      Note: Belt Width available up to 4.5 meters

Flat-Flex® belts are available in over 60 different combinations of pitch and wire diameter. Most belts can usually be supplied either in Stainless Steel 1.4310 (302) or Music Wire (carbon steel). Other materials are available; also belts can be supplied coated with PTFE.



Spreading and Converging conveyors can be designed to suit most situations. Our Technical Sales department would be pleased to discuss your particular requirements.



Flex-Turn® conveyors are available as standard with inside radii of 406mm or 812mm and as 90° or 180°. Custom angles from 45° can be produced.

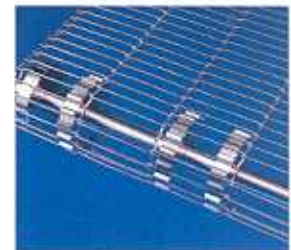
Contact Technical Sales Tel: +44 (0)1795 421771 Fax: +44 (0)1795 428905 e-mail: sales@wirebelt.co.uk



## Selection of standard sprockets & blanks for Flat-Flex belts

Pitch (mm)	Wire Dia. (mm)	Outside Dia. (A) (mm)	Root Dia. (B) (mm)	Bore Dia. (C) (mm)*	No. of Teeth
4.24 4.30 4.30	0.89 1.00 1.27	50.80	46.99	20	34
5.64	0.89 1.00	50.80 76.20 76.20	45.72 70.00 70.00	20 20 25	25 39 39
6.0	1.27	50.70 74.83	45.66 69.75	20 25	24 36
6.35	0.89 1.00 1.27	50.80 76.20 76.20	44.19 71.12 71.12	20 20 25	22 35 35
6.4	1.4	50.27 74.85	45.19 69.77	20 25	22 34
7.26	1.27 1.57	31.75 50.80 50.80 57.15 76.20 76.20	27.43 45.72 45.72 50.80 68.58 68.58	16 20 25 20 20 25	12 20 20 22 29 29
9.6	2.08	74.88	67.26	25	22
12.0	1.83	49.25 72.00	41.63 64.39	20 25	11 17
12.70	1.83 2.34	50.80 50.80 76.20 76.20	44.95 44.95 68.58 68.58	20 25 20 25	11 11 17 17
20.32	2.34	76.20 76.20	65.53 65.53	20 25	10 10

Enquire  
about  
joining  
tools



Outside diameter of blank = Root diameter of sprocket

Standard Material Available:  
(1) Polyacetal  
(2) Stainless Steel

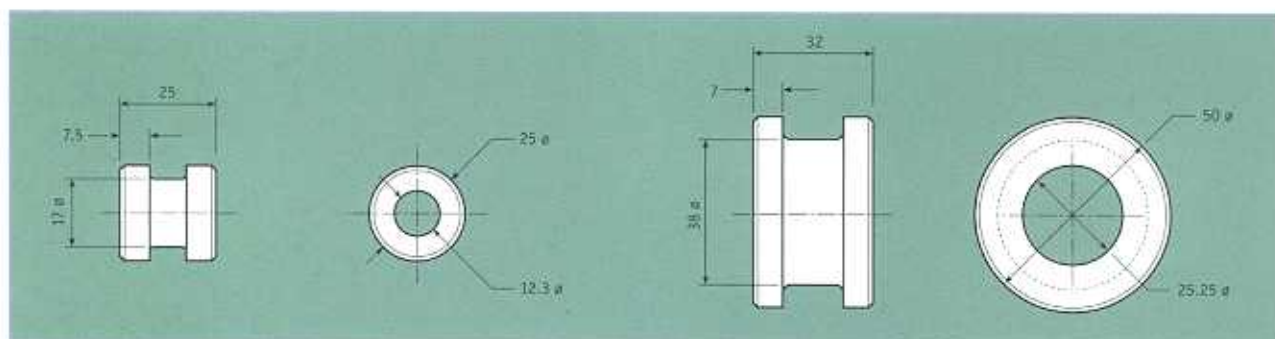
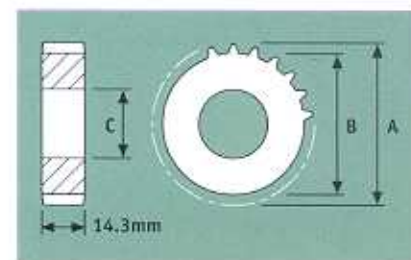
\*Imperial equivalent also available

### Standard

All sprockets are precision made, deburred and finished. Sprockets have two tapped holes, provided at a nominal 90° to each other. Blanks have a single tapped hole. Both sprockets and blanks are fitted with socket head set screws.

### Non standard

Special sprocket and blanks in alternative materials and sizes may be supplied on request. We undertake sprocket re boring and keyway cutting at extra cost.



To Suit 12 mm dia, shaft\*

Transfer Roller

To Suit 25 mm dia, shaft\*

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sales@wirebelt.co.uk  
www.wirebelt.co.uk

 **wirebelt**